



Code	Description		
742002000	ERGOTEST DIGI 25 RS		
	Digital automatic hardness tester		
	Standard and Superficial Rockwell tests as per ISO 6508-2 and ASTM E18 Brinell indentations with loads: 30-100 kgf as per ISO 6506-2 and ASTM E10		
	Vickers indentations with loads: 100-60-30 kgf as per ISO 6507-2 and ASTM E384		
	The measurement of Brinell and Vickers indentations is allowed by an optional digital device, code 742032280.		
	 Colour touch screen LCD provided with alphanumerical readout and practical, quick and ease-of-use graphics 0.1 Rockwell Resolution Selectable load dwell time Software guide to the correct configuration in the various scales Results can be verified and compared with standard values Possibility to save/retrieve test batches on external devices such as USB key and/or LAN company networks Possibility to enter nominal values and tolerances Software for the calculation of statistical parameters, such as average value, standard deviation, max. and min. values and number of measurements with indication of out-of-tolerance values, date, time, work piece No., batch No., histogram of the effected tests, line chart with indication of the test trend Data convertible into text or Excel formats Automatic software updates via USB key Automatic conversion of the values measured in the various hardness scales: Rockwell, Brinell, Knoop, Vickers as well as tensile strength according to either "Galileo conversion tables", ISO 18265 or ASTM E140 standards 		





Code	Description	Euro
	Automatic test cycle with electronic process control	
	• Automatic correction of measurements on the cylindrical and spherical	
	work pieces as per ISO and ASTM Standards	
	 Manual load selection with electronic load control 	
	 Automatic selection of the pre-load (3kgf for Rockwell Superficial and 10 kgf for Rockwell Standard) 	
	Language selection	
	Diagnosis and test menu	
	Max. work piece height 295 mm – throat depth 220 mm	
	 Serial RS232 interface to WiFi printer and Ethernet port for connection to LAN network or Host Computer 	
	USB Interface for data transfer	
	 Possibility to certify the instrument according to ISO Standards (ask for relevant offer): 	
	 direct and indirect verification for Standard Rockwell and Superficial scales 	
	 direct load verification for Brinell and Vickers scales indirect verification for Brinell and Vickers scales (only if the 	
	accessory code 742032280 is mounted)	
	 The hardness tester is provided with: 	
	 Instruction manual 	
	 Hardness conversion booklet 	
	 Dust cover 	
742003100RS	ACCESSORY SET "A" for Ergotest DIGI RS	
	Flat anvil, 60 mm Ø	
	 Central relief anvil, 37 mm Ø 	
	 Deep "V" shaped anvil, 37 mm Ø 	
	 Small "V" shaped anvil, 37 mm Ø 	
	 Diamond 120° cone indenter for Rockwell testing 	
	 Hard metal ball indenter 1/16" Ø for Rockwell testing 	
	 Hard metal ball indenters 1 mm Ø for Brinell testing 	
	Test block HRC	
	Test block HRB	
	Allen-keys	
742003600	ACCESSORY SET "C"	
	120º diamond cone indenter for Rockwell testing	
	Flat anvil 60 mm Ø	
	Allen-keys SUPPLY OF HARDNESS TESTER ERGOTEST DIGI 25 R MUST BE COMBINED WITH EITHE	
• •	E SUPPLY OF HARDNESS TESTER ERGOTEST DIGI 25 R MUST BE COMBINED WITH EITHE T "A" OR "C" AS ABOVE QUOTED.	R AUCESSURT
NOTE (2): ACCESSORY SET "A" AND "C" DO NOT INCLUDE TEST BLOCKS FOR SUPERFICIAL ROCKWELL TESTING. FOR ORDERS PLEASE REFER TO THE FULL LIST OF HARDNESS TESTER ACCESSORIES		
742009000	• Metal cabinet, floor-standing, with locking door for Ergotest DIGI R - RS	
	– U (70x60x85 cm)	







Code	Description
742032280	DIGITAL MEASURING DEVICE
	FOR BRINELL & VICKERS INDENTATIONS GENERATED BY GALILEO HARDNESS TESTERS MODEL ERGOTEST DIGI
	<u>Note</u> : This device can be supplied only if combined with a NEW Hardness Tester Model Ergotest DIGI
	The kit includes:
	• A BUILT-IN DISPLAY which allows programming the tests to be performed, managing the actual measuring phases of Vickers and Brinell indentations and processing the final results
	 A MICROSCOPE equipped with DIGITAL EYEPIECE and SLIDE for work piece holding, (to be mounted on the Galileo hardness tester model Ergotest) consisting of:
	Stand with clamp to fix the microscope to the side of the hardness tester
	 10X digital micrometric eyepiece with dioptric adjustment, 0,1 μm resolution, calibrated for the three available objectives;
	 2,5X objective: view field 4,4 mm, measuring field 2,4 mm, total magnification 25X;
	 5X objective: view field 2,2 mm, measuring field 1,2 mm and total magnification 50X;
	10X objective: view field 1,1 mm, measuring field 0,6 mm, total magnification 100X. This objective can be certified by our ACCREDIA Calibration Centre upon request.
	The observation of the indentation through the microscope is carried out by moving the specimen along the axes by means of a sturdy and accurate linear slide.
	The indentation focusing is carried out by moving the specimen vertically by means of the lifting screw;
	Direct illumination of the indentation by halogen lamp









Code	Description
742032261	ANALOGUE MEASURING DEVICE
	for BRINELL & VICKERS indentations
	generated by HARDNESS TESTERS model ERGOTEST
	consisting of:
	 MICROSCOPE integrated in the hardness tester fitted with a micrometric eyepiece and three interchangeable objectives for Brinell and Vickers indentations with following features:
	 Stand with clamp to fix the microscope to the side of the hardness tester
	 Micrometric eyepiece with dioptric adjustment. The measurement can be performed by means of an overlay chart.
	 2,5X objective: view field 4,4 mm, measuring field 3,2 mm, scale 1 division = 4 μm, resolution ½ division = 2 μm, total magnification 25X
	5X objective: view field 2,2 mm, measuring field 1,6 mm, scale 1 division = 2 µm; resolution ½ division = 1 µm, total magnification 50x
	IOX objective: view field 1,1 mm, measuring field 0,8 mm, scale 1 division = 1 µm; resolution ½ division = 1/2 µm, total magnification 100X. This objective can be certified by our ACCREDIA Calibration Centre upon request.
	 Transformer with relative connecting cable to the microscope lamp
	The observation of the indentation through the microscope is carried out by moving the specimen along the axes by means of a sturdy and accurate linear slide.
	The indentation focusing is obtained by moving the specimen vertically by means of the lifting screw;
	Direct illumination of the indentation by halogen lamp

